



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4021-7

Job Sheet 172957



Part No: D4021-7

Job Qty: 24 ea

Part Name: Hoop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/23/18

Job Tracking No:

Due Date: 3/5/18

Created By: Logan David

Type: Stock

Description:

Note: DWG REV B SHEET 3 IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD 10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	3/2/18	3/2/18	0.00	0.00	Start Up Waterjet		ac 18/03/10
100	Waterjet	24 pcs	3/2/18	3/2/18	0.02	9.34	Waterjet1		ac 18/03/10
110	QC	24 pcs	3/2/18	3/2/18	0.00	0.00	QC2 Waterjet-3		ac 18/03/10
120	QC	24 pcs	3/2/18	3/2/18	0.00	0.00	QC8-4		38
130	Large Fab	24 pcs	3/5/18	3/5/18	0.00	8.16	Large Fab 8		0.11/9-89 13-3-14
140	QC	24 pcs	3/5/18	3/5/18	0.00	0.00	QC5		Cpc 18-3-14
150	Packaging	24 pcs	3/5/18	3/5/18	0.00	0.00	Packaging3 Large Fab		D.M.L. 18-3-14
160	QC21-SA	24 Ea	3/5/18	3/5/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut as per dwg D4021 2- Deburr as required
Descriptions: 130 - MAKE CHAMFER AS PER DWG
150 - LOCATION: WA004

DAS
21
9-89

MAR 14 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304B0.625X3.000	304 Bar .625 X 3.00	9.9984 ft (.4166 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304B0.625X3.000	10	7	0

Part Specifications

Specifications could not be found.

Plex 2/23/18 11:17 AM dart.logan.david



Container No: S049862



Part: D4021-7

Job No: 172957

Serial No/Batch: S049862

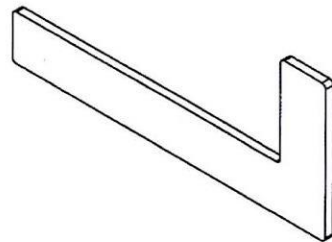
Revision:

Inspector:

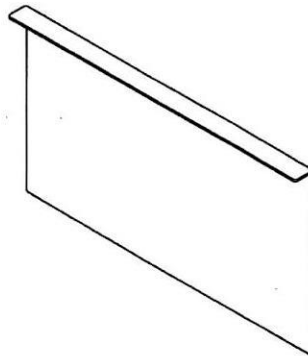
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/10/18

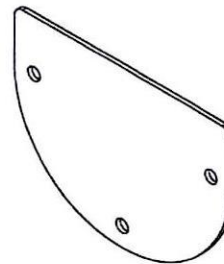
8 7 6 5 4 3 2 1



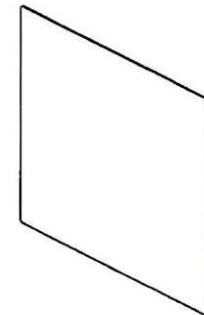
D4021-1 HANDLE PLATE



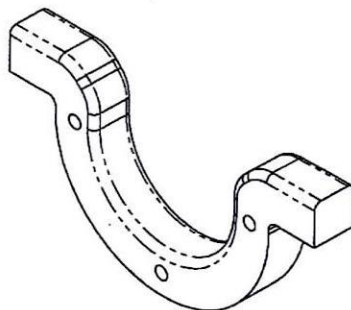
D4021-3 DATA PLATE



D4021-5 BLANKING PLATE



D4021-11 INSTRUCTIONS PLATE



D4021-7 HOOP



D4021-9 BUSHING

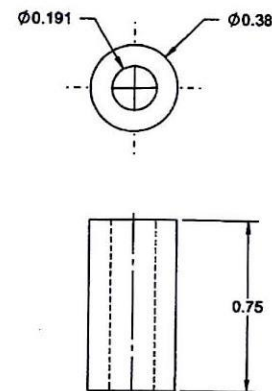
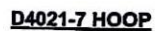
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20180226

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2010-04-14
MP

B	POWDER COAT SPEC ADDED TO NOTE 2 (A8-2)	JPH	10.04.06
A	NEW ISSUE	JPH	10.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4021	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MISC PARTS - 350 BASKET	NTS
DATE	10.04.06	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1



D4021-9 BUSHING

NOTES:

- 1) MATERIAL-7: 304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M304B
- 9: 304/316 STAINLESS STEEL ROUND BAR, PER ASTM A276
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -7: 0.80 lbs
-9: 0.02 lbs

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DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO.	SHEET 3 OF 3
MFG. APPR.	<i>[Signature]</i>	D4021	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	MISC PARTS - 3510 BASKET	NTS
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